

[illegible]

Monday, August 22, 2011 8:53:03 AM

Accept

[illegible]

Setup Start

[illegible]

Stop

Abstract

Cust Item ID:[illegible]

Customer:

Run Start

1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

Date:

Date:

Stop

Draw Nbr	Revision Nbr
IIN-D412-702-3	A

0.00

[illegible]

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD412-702-071 CHG001

8 u 6 e / 23

~~19~~ for CL 11-8-23

110

Pick Kit

0.00

1. The first step is to identify the problem. In this case, the problem is that the company is not meeting its sales targets.

2. The second step is to analyze the problem. This involves identifying the causes of the problem and determining the impact of the problem on the company.

3. The third step is to develop a solution. This involves identifying the actions that need to be taken to address the problem and determining the resources that will be required.

4. The fourth step is to implement the solution. This involves putting the solution into action and monitoring the progress of the implementation.

5. The fifth step is to evaluate the results. This involves assessing the effectiveness of the solution and determining whether the problem has been resolved.

Memo

0.00

Packaging

Packaging

5x 11-08-22

5

120

QC4- 100% Inspect kits for completeness

0.00

1. The first step is to identify the problem or question that needs to be addressed. This involves understanding the context and the specific requirements of the task.

2. Next, it is important to gather relevant information and resources. This may involve researching existing solutions, consulting with experts, or collecting data.

3. Once the information is gathered, the next step is to analyze it and identify the key factors that influence the outcome. This often involves breaking down the problem into smaller, more manageable parts.

4. After analysis, a plan should be developed that outlines the steps to be taken to solve the problem. This plan should be flexible enough to allow for adjustments as more information becomes available.

5. The final step is to implement the plan and monitor the progress. It is important to stay organized and keep track of the results to ensure that the problem is being solved effectively.

Memo

0.00

QC

Quality Control

81108/23

5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 72955



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Monday, August 22, 2011 8:53:03 AM

Item ID: D412-702-071

Accept



Setup Start



Revision ID:

Stop



Item Name: Pilot/Co-pilot Shoulder Harness, 4 point

Start Date: 8/22/2011 Start Qty: 5.00



Cust Item ID:

Required Date: 8/23/2011 Req'd Qty: 5.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-702-071								
	Location: <u>50</u>								
	PPP Rev: <u>craft</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/8/23 2150

11/8/24 2150

11-05-24
(5)

Picklist Print

Monday, August 22, 2011 8:52:58 AM

Page 1

Work Order ID: 72955

Parent Item: D412-702-071

Parent Item Name: Pilot/Co-pilot Shoulder Harness, 4 point

Start Date: 8/22/2011

Required Date: 8/23/2011

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A 11.03.01 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4305-041

Manufactured

No

110

Each

13.0000

1



Shoulder Harness Assembly

Location

Loc Qty

Loc Code

ST263

5

67348

5

ST272A

8

69330

8

11-08-22 SP

AN3-4A

Purchased

No

110

Each

533.0000

4



Bolt

Location

Loc Qty

Loc Code

ST350

533

104291

233

104625

300

11-08-22 SP

AN3-6A

Purchased

No

110

Each

254.0000

2



Bolt

Location

Loc Qty

Loc Code

ST351

254

117441

254

11-08-22 SP

AN3-7A

Purchased

No

110

Each

228.0000

2



Bolt

Location

Loc Qty

Loc Code

ST351

228

117313

28

117872

200

11-08-22 SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Monday, August 22, 2011 8:52:59 AM

Work Order ID: 72955

Parent Item: D412-702-071

Parent Item Name: Pilot/Co-pilot Shoulder Harness, 4 point

Start Date: 8/22/2011

Required Date: 8/23/2011

Start Qty: 5.00

Required Qty: 5.00

NAS1149D0332J

Purchased

No

110

Each

2,386.000

14

70



Washer

Location

Loc Qty

Loc Code

ST297

1314

117087

1314

ST298

1072

105793

12

118078

60

118384

1000



11-08-22 SP.

70

NAS1149D0363J

Purchased

No

110

Each

3,245.000

8

40



Washer

Location

Loc Qty

Loc Code

ST298

3245

117601

327

118077

1918

118612

1000



11-08-22 SP.

40

MS21042L3

Purchased

No

110

Each

1,897.000

8

40



Nut

Location

Loc Qty

Loc Code

ST300

1897

117441

252

117601

400

117885

245

118451

1000



11-08-22 SP.

40

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY**25.32 Parts Lists for Dart Pilot/Co-Pilot Shoulder Harness Kits**

QTY -071	Part Number	Description
X	D412-702-071	Dart Pilot/Co-Pilot Shoulder Harness Kit
1	D4305-041	SHOULDER HARNESS ASSEMBLY
1*	D4305-1	BUCKLE HALF
1*	D4305-3	CONNECTOR HALF
1*	D4305-5	SHOULDER HARNESS
4	AN3-4A	BOLT
2	AN3-6A	BOLT
2	AN3-7A	BOLT
14	AN960JD10L	WASHER (OR NAS1149D0332J)
8	AN960JD10	WASHER (OR NAS1149D0363J)
8	MS21042L3	NUT

* Denotes that part is included in assembly above

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25-00-00

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